

HiFill® PA12 CM40

Techmer Polymer Modifiers - *Polyamide 12*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Mineral, 40% Filler by Weight
Additive	• Lubricant
Features	• Lubricated
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.26		ASTM D792
Molding Shrinkage - Flow (0.125 in)	6.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	10600	psi	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	500000	psi	ASTM D790
Flexural Strength	18700	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.6	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	280	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	130	°F	ASTM D648
CLTE - Flow	2.3E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (Method A (Short-Time))	450	V/mil	ASTM D149

Notes

¹ Typical properties: these are not to be construed as specifications.

